The following stand constructions are not subject to approval:
- single-storey stands
  - having a surface no larger than 100 m²
  - not higher than 4.00 m
  - as far as they are not considered as special constructions

The following stand constructions are subject to approval:
- stand areas larger than 100 m²
- stand structures and exhibits higher than 4.00 m *
- two-storey structures *
- screening or spectator rooms
- stages/platforms
- outdoor structures *
- temporary structures, tents *
- special constructions:
  - suspensions
  - boundary construction to the aisles
  - moving components
  - glass/acrylic glass construction
  - stair/railing/platform with a height > 20 cm *
  - stand with ceiling/closed ceilings
  - floor/ceiling connections *
  - darkened stand area
  - foundation works *

In addition to the Technical Regulations, the factsheets for stand construction and exhibits have to be taken into account.

The following documents have to be uploaded in the Exhibitor Portal [www.achema.de/exhibitorportal](http://www.achema.de/exhibitorportal) in German or English language for verification by 10 April 2024 at the latest:
- *checked or checkable static calculations complying with German building standards or type certification/certification book
- stand drawings (floor plans, side/top/perspective views, sectioned drawings) drawn to a suitable scale, e.g. 1:100 plus ceiling schematic including dimensions of the enclosed ceiling area(s)
- building description specifying materials used (including certificates where applicable)
- escape route plan including lengths and widths of emergency escape route(s)
- plans of suspension giving the corresponding distribution of weights
- stand constructor and person to contact (company, e-mail, phone, person to contact on-site including mobile number)

In the event that static calculations examined by a second, independent structural engineer were submitted, a fee for the inspection on-site will be charged.
If there is no certified static analysis at hand or a certified static is not feasible, costs arise for the verification of the static calculations as well as for the inspection on-site.
If there is no static at all, costs arise for the static calculations as well as an omission surcharge and for the inspection on-site. Costs will be charged for every inspected component.

In case of any questions: E-Mail: standapproval@dechema.de
Tel. +49 69 7564-650
DEHEMA Ausstellungs-GmbH - Exhibition Management / October 2023
All stand structures in the outdoor area

Stand areas > 100.00 m²

Stand structures and exhibits more than 4 m height and special constructions:

- Screening or spectator rooms (open or closed)
- Darkening
- Floor/ceiling connections
- Two-storey exhibition stands
- Stairs, railings
- Closed ceilings and covered areas
- Glass/acrylic glass constructions
- Platforms > 20 cm
- Stages/platforms
- Turntables and moving components

Exhibits and hazardous media see fact sheet „Guideline Exhibits“. 
Single-storey stands

- as far as they are not considered as special constructions (e.g. closed ceilings, stand structures and exhibits more than 4 m height, platforms with a height > 20 cm, glass/acrylic glass constructions, floor/ceiling connections, advertising media, turntables, moving components, etc.).

Exhibits and hazardous media see fact sheet „Guideline Exhibits“.

On request DECHEMA would be pleased to check exhibitors' submitted stand construction plans, even if they do not require approval.
**Costs**

**Costs for check of structural calculation will be charged by DECHEMA Ausstellungs-GmbH:**
(Please consider that every inspected component will be charged separately.)

<table>
<thead>
<tr>
<th>Details</th>
<th>Cost (€)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Costs for the verification of the calculation of the statics (if there is no certified static analysis at hand or a certified static is not feasible) plus structural inspection (see below)</td>
<td>330.00</td>
</tr>
<tr>
<td>If documents are submitted late or if no documents for structural approval are submitted to DECHEMA at all, costs arise for the basic evaluation of the construction and verification through own comparative calculation incl. omission surcharge of 30% plus structural inspection (see below). Deadline: May 20, 2024</td>
<td>429.00</td>
</tr>
<tr>
<td>Costs for the verification of the calculation of the statics for two-storey constructions (if there is no certified static analysis at hand or a certified static is not feasible) plus structural inspection (see below). Deadline: May 20, 2024. Omission surcharge of 30% for the verification</td>
<td>on time/effort</td>
</tr>
<tr>
<td>Costs for structural inspection/visual assessment on-site will be charged by Messe Frankfurt:</td>
<td></td>
</tr>
<tr>
<td>Structural inspection for walls including LED walls and constructions, advertising materials or product presentations higher than 4 m</td>
<td>405.00</td>
</tr>
<tr>
<td>Structural inspection for floor/ceiling connections</td>
<td>405.00</td>
</tr>
<tr>
<td>Structural inspection for accessible glass/acrylic glass constructions and platforms/rotating platforms higher than 20 cm or rotating stages in exhibition halls or outdoor areas</td>
<td>405.00</td>
</tr>
<tr>
<td>Structural inspection for structurally complex constructions and movable product presentations/walls/modules</td>
<td>774.00</td>
</tr>
<tr>
<td>Structural inspection of a two-storey structure</td>
<td>1,416.00</td>
</tr>
<tr>
<td>Structural inspection for stands in outdoor areas, 1 - 100 m² without an upper storey</td>
<td>405.00</td>
</tr>
<tr>
<td>Structural inspection for stands in outdoor areas, 101 - 1,000 m² without an upper storey</td>
<td>774.00</td>
</tr>
<tr>
<td>Structural inspection for stands in outdoor areas, 1 - 1,000 m² with an upper storey</td>
<td>1,416.00</td>
</tr>
<tr>
<td>Structural inspection for tents in outdoor areas, 1 - 100 m²</td>
<td>405.00</td>
</tr>
<tr>
<td>Structural inspection for tents in outdoor areas, 101 - 1,000 m²</td>
<td>774.00</td>
</tr>
<tr>
<td>Structural inspection for show trucks with an awning and/or an accessible upper storey</td>
<td>405.00</td>
</tr>
<tr>
<td>Structural inspection of position safety - tilting, sliding &amp; lifting for filigree structures in outdoor areas</td>
<td>140.00</td>
</tr>
</tbody>
</table>

**Costs for the fire protection will be charged by Messe Frankfurt:**

<table>
<thead>
<tr>
<th>Details</th>
<th>Cost (€)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fire alarm system 1 - 800 m² ceiling/covered area</td>
<td>51.00</td>
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<tr>
<td>Wall hydrant type “S”</td>
<td>799.00</td>
</tr>
<tr>
<td>Smoke extraction fan</td>
<td>945.00</td>
</tr>
<tr>
<td>Visual and acoustic warning system</td>
<td>298.00</td>
</tr>
<tr>
<td>Sprinkler</td>
<td>775.00</td>
</tr>
</tbody>
</table>

All prices quoted are subject to statutory VAT

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DEHEMA Ausstellungs-GmbH - Exhibition Management / October 2023