

## INSTRUCTIONS FOR EXHIBITORS, SERVICE PROVIDERS AND STAND CONSTRUCTORS

**DECHEMA Ausstellungs-GmbH, Technical Organisation shall be notified of the employment of balloons filled with an inert gas in the exhibition halls or on the outdoor exhibition areas, which is subject to approval.**

The documents have to be uploaded in the ACHEMA Exhibitor Portal at [www.achema.de/exhibitorportal](http://www.achema.de/exhibitorportal) by **10 April 2024** at the latest.

Only non-flammable gases are to be used on the Messe Frankfurt exhibition grounds, and in particular in the exhibition halls.

In the event that helium balloons are to be used for advertising purposes at a stand, the following rules must be observed:

- The maximum construction height for the exhibition hall may not be exceeded by the balloons.
- The balloons must be secured by cables; under no circumstances may the balloons be allowed to break free.
- The balloons may only be used within the area of the stand.
- In the event that the balloons bear advertising, they must remain at least 1.0 m from neighbouring stands.
- The compressed gas cylinder of max. 11 kg may only be kept at the stand for refilling the balloons.
- The compressed gas cylinder must be protected against unauthorised access.
- The compressed gas cylinder must be secured to prevent falling during the filling process.

All regulations set forth in TRBS 3145 and TRGS 745 (Technical Rules for Compressed Gas/German Trade Association Guidelines for Gases) must be adhered to. Furthermore, pursuant to ACHEMA 2024 Technical Regulations, the regulations for compressed gas cylinders must also be observed (cf. item 5.7 ff.).

All equipment used must be suitable for the fabric, the desired pressure and the temperature. The compressed gas cylinders must be kept away from sources of heat.

**The gas cylinders may not be stored within the exhibition halls.**

For suitable storage facility please contact Messe Frankfurt's Logistics Services : [logistics@messefrankfurt.com](mailto:logistics@messefrankfurt.com). They will provide appropriate storage space at exhibitor's expense.