

The following stand constructions are not subject to approval:

- single-storey stands
 - having a surface no larger than 100 m²
 - not higher than 4.00 m
 - as far as they are not considered as special constructions

The following stand constructions are subject to approval:

- stand areas larger than 100 m²
- stand structures and exhibits higher than 4.00 m *
- two-storey structures *
- screening or spectator rooms
- stages/platforms
- outdoor structures *
- tetemporary structures, tents *
- mobile stands

- special constructions:
 - suspensions
 - boundary construction to the aisles
 - moving components
 - glass/acrylic glass construction
 - stair/railing/platform with a height > 20 cm *
 - stand with ceiling/closed ceilings
 - floor/ceiling connections *
 - darkened stand area
 - foundation works *

In addition to the Technical Regulations, the factsheets for stand construction and exhibits have to be taken into account.

The following documents have to be uploaded in the Exhibitor Portal www.achema.de/exhibitorportal in German or English language for verification by 14 April 2027 at the latest:

- *Structural calculations complying with German building standards which are checkable or have been checked by a second independent structural engineer or type certification/certification book
- stand drawings (floor plans, side/top/perspective views, sectioned drawings) drawn to a suitable scale, e.g. 1:100 plus ceiling schematic including dimensions of the enclosed ceiling area(s)
- building description specifying materials used (including certificates where applicable)
- escape route plan including lengths and widths of emergency escape route(s)
- plans of suspension giving the corresponding distribution of weights
- stand constructor and person to contact (company, e-mail, phone, person to contact on-site including mobile number)

In the event that static calculations examined by a second, independent structural engineer were submitted, a fee for the inspection on-site will be charged.

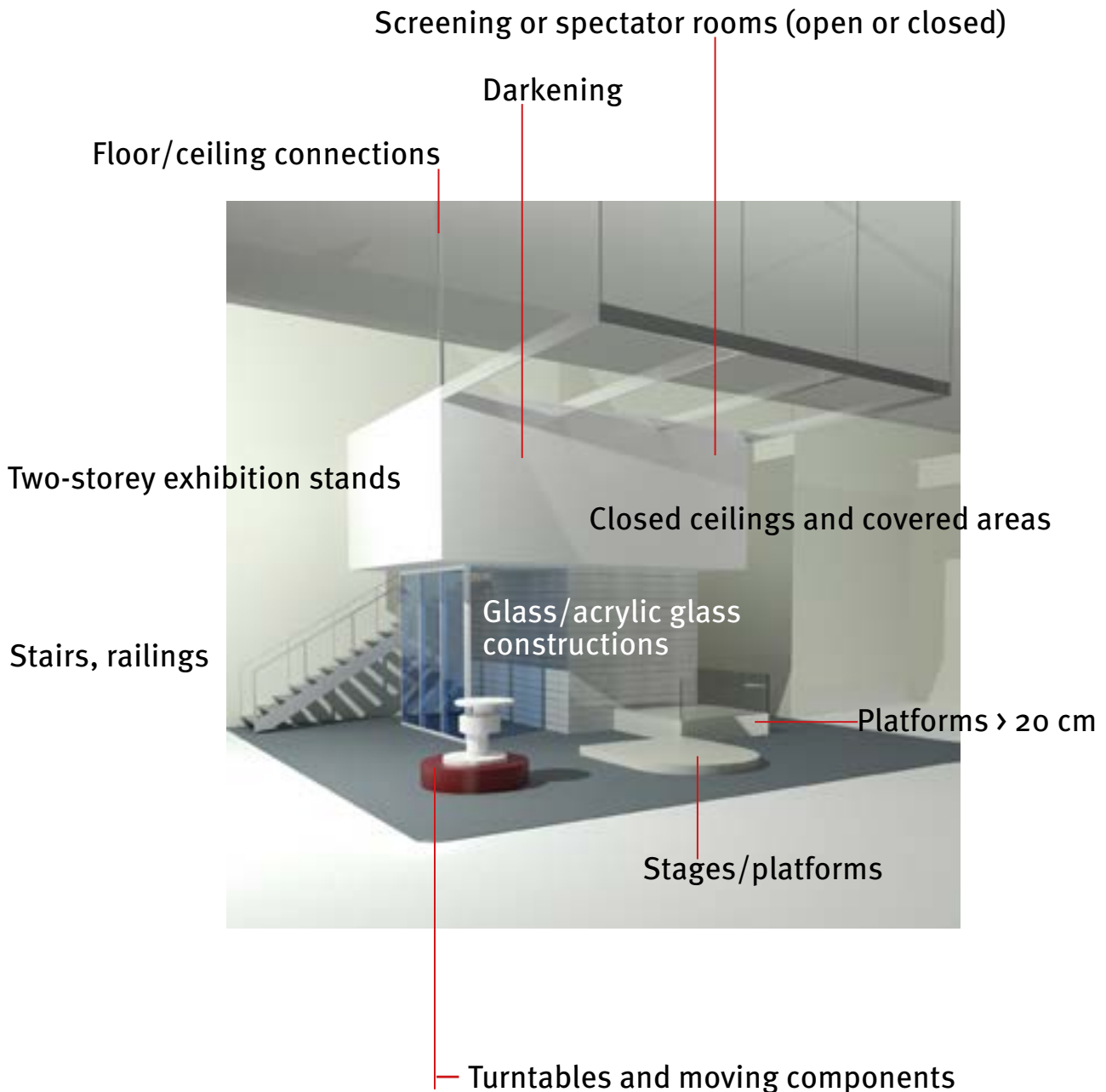
If there is no certified static analysis at hand or a certified static is not feasible, costs arise for the verification of the static calculations as well as for the inspection on-site.

If there is no static at all, costs arise for the static calculations as well as an omission surcharge and for the inspection on-site. Costs will be charged for every inspected component.

All stand structures in the outdoor area

Stand areas > 100.00 m²

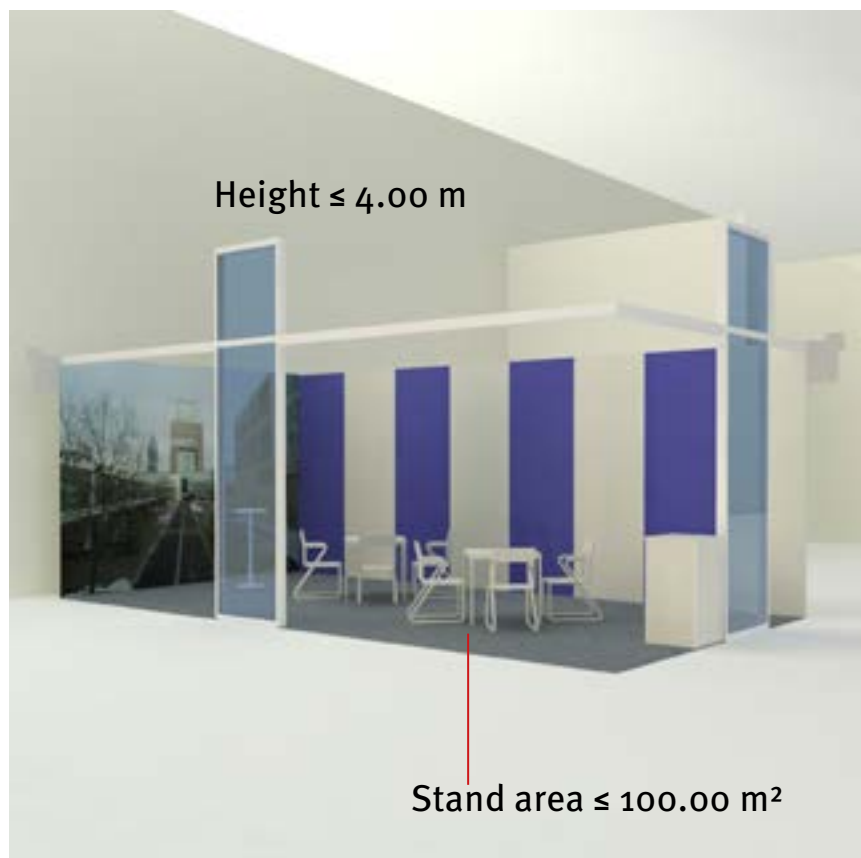
Stand structures and exhibits more than 4 m high and special constructions:



Exhibits and hazardous media see fact sheet „Guideline Exhibits“.

Single-storey stands

- as far as they are not considered as special constructions (e.g. closed ceilings, stand structures and exhibits more than 4 m high, platforms with a height > 20 cm, glass/acrylic glass constructions, floor/ceiling connections, advertising media, turntables, moving components, etc.).



Exhibits and hazardous media see fact sheet „Guideline Exhibits“.