

### INSTRUCTIONS FOR EXHIBITORS, SERVICE PROVIDERS AND STAND CONSTRUCTORS

#### General construction heights for ACHEMA 2027

Hall	Stand size up to 30 m <sup>2</sup>	Stand size over 31 m <sup>2</sup>
3.0 Northern bordering area	4,00 m 4,00 m	8,00 m 6,50 m
3.1 Western bordering area Southern bordering area Eastern bordering area	4,00 m 4,00 m 4,00 m 4,00 m	8,00 m 5,40 m 5,00 m 6,00 m
4.0 Northern / Southern bordering area + Gate´s	4,00 m 4,00 m	7,00 m By agreement
4.1	4,00 m	4,00 m
5.0* Hall wall east / west	4,00 m 4,00 m	5,00 m 4,00 m
5.1	4,00 m	8,00 m
6.0 Niches north / south Hall pillars Window front east	4,00 m 3,50 m 4,00 m 3,50 m	6,00 m 4,00 m By agreement 3,50 m
6.1 Niches north / south	3,70 m 3,50 m	3,70 m 3,50 m
8.0 Western bordering area	4,00 m 3,50 m	8,00 m By agreement
9.0	4,00 m	7,50 m
11.0	4,00 m	8,00 m
11.1	4,00 m	8,00 m
12.0	4,00 m	8,00 m

\*Hall 5.0: All hall columns have a diameter of 80 cm up to 4.83 m. After that, the column spreads conically.  
Hall wall east/west: All hall columns have a diameter of 80 cm up to 3.8 m. After that, the column spreads conically.

**Two-storey structures** cannot be built in Hall 5.0.

There may be structural constraints in certain halls. The basic construction height is 2.50 m. Above this height, it is necessary to ensure that the rear sides of walls facing neighbouring stands are smooth and generally of a neutral colour (e.g. white or light grey).