

## INSTRUCTIONS FOR EXHIBITORS, SERVICE PROVIDERS AND STAND CONSTRUCTORS

The exhibition of motor vehicles must be registered in the exhibition portal of ACHEMA 2027 [www.achema.de/en/for-exhibitors/exhibitor-portal](http://www.achema.de/en/for-exhibitors/exhibitor-portal). To do so, the number of vehicles and the vehicle type(s) are required. Demonstrations during the event must be approved by Technical Event Management. Further information on exhibiting vehicles can be found in our Technical Guidelines under point **4.4.1.2 Exhibiting motor vehicles at stands.**

The complete [Technical Guidelines](#) can be downloaded from ACHEMA website

- Driving inside the exhibition halls is not permitted. Vehicles must be pushed.
- A sufficient quantity of extinguishing agents suitable for the respective vehicle must be available at the exhibition stand.
- The rescue card for the respective vehicle must be available at the trade fair stand and sent to the DECHEMA Exhibition Management in advance.
- The position of the vehicle within the stand area must be marked on a plan, which must be submitted to DECHEMA Exhibition Management in advance.
- The vehicle must not be started or moved accidentally or negligently.
- Demonstrations during the event must be approved by DECHEMA Exhibition Management
- Please bring the exhibition vehicles into the hall as early as possible (first day of set-up) or as late as possible (last day of set-up).
- Please register with the responsible hall manager's office by telephone before bringing the vehicle in.

**Vehicles with combustion engines:**

- The fuel tank of the vehicles must be reduced to the level necessary for entering and exiting (the fuel gauge's reserve light must be active); if possible, the fuel caps must be locked.
- It is possible to supply the exhibition vehicles via the starter battery if it is ensured that no hazardous gases are produced (e.g. in the case of gel batteries, if the contacts are designed to be touch-proof and the starter is permanently disconnected from the battery).
- In all other cases, the battery must be disconnected or removed.

**Vehicles with electric or hybrid drives:**

- The fuel tank must be largely empty and locked.
- The drive motor should be disconnected from the battery if possible, for example using a battery disconnect switch.
- The batteries of the vehicle must be in a non-critical (or voltage-free) state of charge as recommended by the manufacturer for the battery type and must be electrically and mechanically intact.
- If several e-vehicles are exhibited on one stand, a distance of at least 5 m must be maintained between them in order to prevent possible fire flashover.
- Vehicles with fuel cells or other types of drive are considered separately.

**Vehicles with alternative fuels, such as LPG, natural gas and hydrogen**

- The amount of fuel must be reduced to the required minimum (the reserve light on the fuel gauge must be lit).

The factsheet does not replace the complete requirements according to our current Technical Guidelines:

**4.4.1.2 Exhibition of motor vehicles at stands** and merely represents an essential outline of the guidelines, supplementing them with important information.

Please register access to the grounds in good time (at least 6 weeks before the start of construction) in our Exhibition Portal. This applies to all vehicles, whether self-propelled or on car transporters.